

K4XL's BAMA

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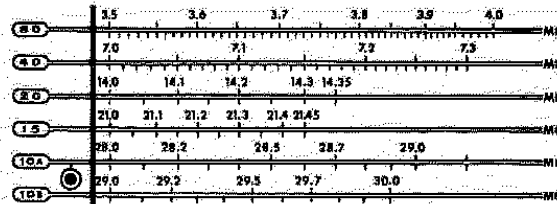
*Authorized service stations are for out-of-warranty units only, unless the station is specifically noted on the List of Authorized Service Stations to be authorized for other work.

EICO THE EICO WARRANTY EICO

The Electronic Instrument Company, Inc., hereafter referred to as EICO, warrants that, for a period of 90 days from the date of purchase, any EICO kit will be free of defects in parts, and that any EICO factory-wired unit will be free of defects in parts and workmanship. For an EICO kit, EICO's obligation is limited to those parts which are returned transportation prepaid to the factory without further damage, and in the judgement of EICO are either originally defective or have become defective in normal use. For an EICO factory-wired unit, EICO's obligation is limited to those parts, sections, or the entire unit which is returned transportation prepaid to the factory without further damage, and in the judgement of EICO are either originally defective or have become defective in normal use.

The warranty does not apply to any parts damaged in the course of handling, assembling, or wiring by the customer, or damaged due to abnormal usage or in violation of instructions or reasonable practice, or further damaged to a consequential degree in return shipment. Furthermore, the foregoing warranty is made only to the original customer, and is and shall be in lieu of all other warranties, whether expressed or implied, and of all other obligations or liabilities on the part of EICO, and in no event shall EICO be liable for any anticipated profits, consequential damages, loss of time, or other losses incurred by the customer in connection with the purchase or operation of EICO products or components thereof.

The registration card, which accompanies each EICO kit or factory-wired unit, must be filled in and returned to the company within 10 days after the date of purchase. This warranty applies only to registered units.



SET POINTER TO THE LEFT OF THE FIGURE "29.0" ON THE SCALE FOR BAND 10B

Figure 4-1. Dial Pan

TRANSMIT - VFO feeds out signal and transmitter radiates signal from antenna as long as key is held down.

VFO should be in close enough proximity to the receiver so that the VFO signal can be heard. A lead from the receiver antenna terminal through next to the VFO will assure audibility of the VFO signal.

SECTION IV. MAINTENANCE

4-1. GENERAL

Your VFO will normally require little service outside of tube replacement. The performance is not dependent upon tube selection and the types employed are available everywhere.

All of the required adjustment procedures are described in this section. Operating voltages are shown on the schematic diagram. The material of Section 2 and 3 should be helpful in reading the schematic diagram.

4-2. CASE REMOVAL

Loosen and remove the four screw metal screws at the rear. Slide the case out of the panel frame and off the instrument.

4-3. VFO ADJUSTMENTS AND CALIBRATION

A. General

During the following procedures, the VFO function switch is in the SPOT position, and the 3-foot length of coaxial cable is connected to the VFO and terminated in the transmitter which is to be used with the VFO. The transmitter should be properly tuned-up and should be turned on in the TUNE mode (not on the air).

NOTE: The transmitter termination is not essential for VFO calibration, but it is desirable because various transmitter loads will require slightly different settings of L4 and L5 to achieve maximum signal output.

A well calibrated communications receiver covering 3.5-4.0mc and 7.0-7.3mc (and, if possible, a crystal calibrator to check receiver calibration) is required for VFO calibration. The

Allow a half-hour warm-up of all equipment before starting adjustments.

B. Adjustment of Output Circuit Tuning Elements (Coils L4 and L5)

1. Tune receiver to 3.75mc.
2. Turn VFO band switch to 40M.
3. Tune VFO until signal is heard in receiver, disregarding the calibration of the VFO dial at this time.
4. Adjust L4 to obtain maximum signal output as indicated by the receiver S-Meter. If the receiver is not equipped with an S-Meter, L4 may be adjusted by observing grid drive to one of the stages in the transmitter, and maximizing this quantity with L4. If the latter method is used, set the band selector of the transmitter to the 40M band for adjustment of L4.
5. Tune receiver to 7.15mc.
6. Turn VFO band switch to 40, 20, 15, 10A or.
7. Repeat steps (3) and (4); this time adjusting L5. If the indication is grid drive in the transmitter, set the band selector of the transmitter to 40M for adjustment of L5.

C. VFO Calibration

1. Turn TUNING knob to fully close variable capacitor.
2. Re-set scale pointer on dial cord so that right edge of pointer is tangent to the left side of the figure "29.0" on the scale for band 10B. See Figure 4-1 on page 8.

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3. Bend center lip of pointer carriage down to pinch dial cord permanently.

4. Set both the VFO and the transmitter (and switches to the 80M band.

5. Set both VFO and receiver tuning controls at 4.0mc on the respective dials. Carefully rotate trimmer C3 until VFO is heard on receiver (and/or gives maximum S-Meter reading) indicating that the VFO is exactly tuned to 4.0mc.

6. Set both VFO and receiver at 3.5mc on their respective dials. Carefully adjust slug of coil L1 until the VFO is heard indicating exact tuning of the VFO to 3.5 mc.

7. Repeat step 5 and then step 6, and continue repeating them as long as is necessary to get the calibration of the VFO at 3.5 and 4.0mc to correspond exactly to that of the receiver. Take the time necessary to perform these adjustments carefully and accurately, since the accuracy of the VFO calibration depends on these adjustments.

8. Set the VFO BAND switch at the 40, 30, 15, 10A M position, and the transmitter band switch at the 40M position.

9. Set both VFO and receiver tuning controls at 7.0mc on their respective dials. Carefully rotate trimmer C8 until the VFO (second harmonic) is heard on the receiver (and/or gives maximum S-Meter reading) indicating that the VFO second harmonic is exactly at 7.0mc.

10. Set the VFO BAND switch at the 10B position. The transmitter band switch remains set at the 40M band position.

11. Set the VFO TUNING knob at 38.0mc on the 10B scale, and the receiver tuning control at exactly 7.25mc. Carefully rotate trimmer C11 until the VFO (second harmonic) is heard on the receiver (and/or

gives maximum S-Meter reading) indicating that the VFO second harmonic is exactly at 7.25mc (and, consequently, that the eighth harmonic is exactly at 30.0mc).

This completes the VFO calibration.

SECTION V. EICO SERVICE POLICY

SERVICE CONSULTATION

If you are experiencing trouble that you cannot diagnose yourself, you are invited to avail yourself of the EICO Service Consultation Department. The consultant handling your inquiry will make every effort to diagnose the cause of your particular difficulty based on the information that you provide. Please be as thorough as possible. Include the following information about your unit:

a) Have you made a thorough check of the wiring, checking also for cold solder joints, or accidental shorting between parts, or to chassis? (Check to see whether a bare wire or lead extends far enough to be shorted when the bottom plate is put on).

b) Have you checked that the proper tube or transistor is in each socket, and also making proper contact in the socket? Are all shields firmly in place?

c) Does the trouble occur at one time or one operating situation, but not at another time or operating situation? Be as specific as possible in this respect.

d) If the unit is of the type that involves alignment or calibration, be as specific as possible as to what you have done or not done with regard to these requirements. If the unit incorporates tuned circuits stated to be factory pre-aligned, did you change any settings? If so, what alignment procedure did you use?

e) Have you observed any peculiarity about a part? If a part appears charred or otherwise damaged by excessive heat, please say so. If you think

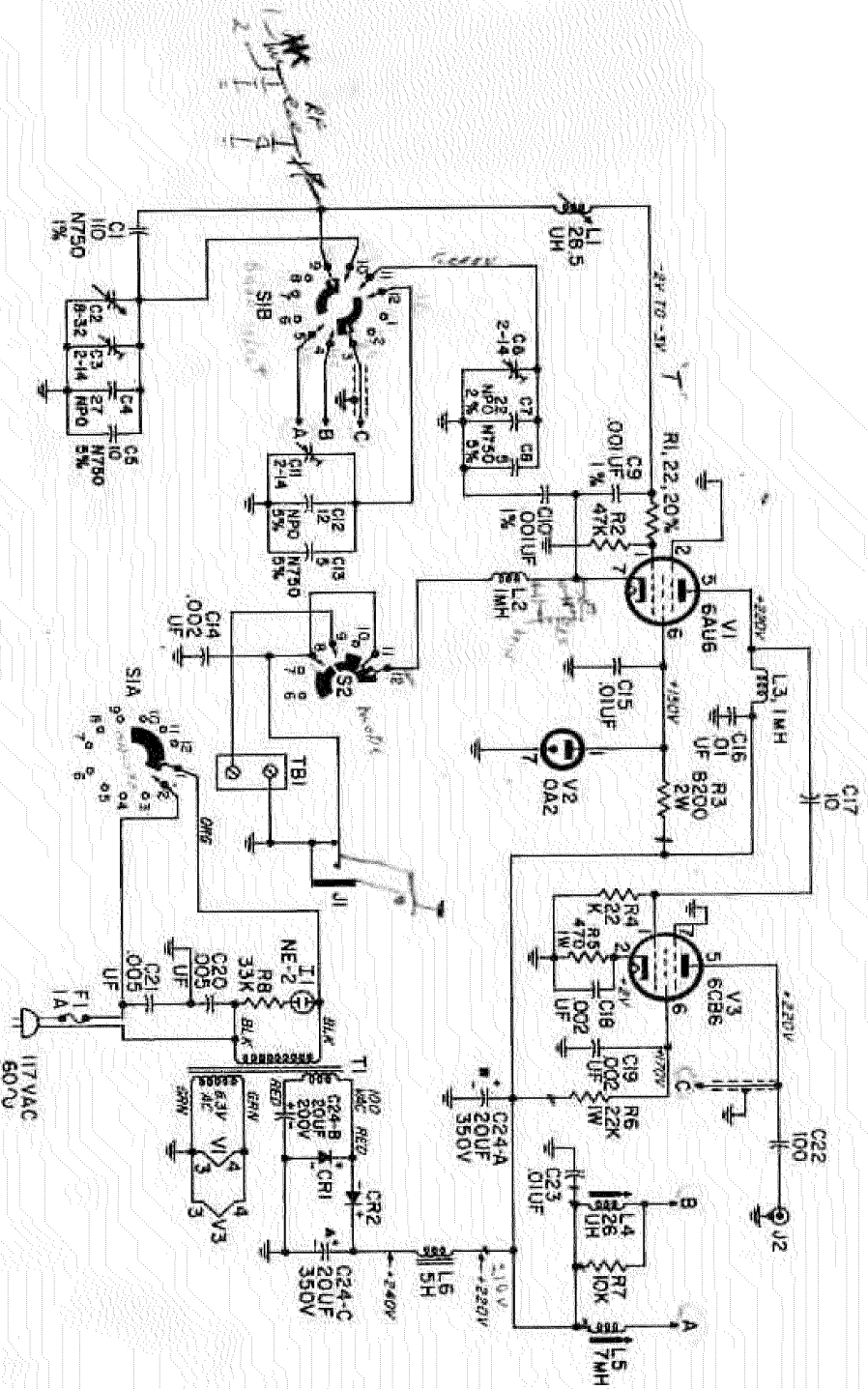
SYM. #	STOCK NO.	AM'T.	DESCRIPTION	SECTION #	PARTS LIST
CAPACITORS					
C1	22012	4	capacitor, ceramic, 110mf (N750), 1% (red, brown, brown, brown)		
C2	22010	1	capacitor, variable, 2mf - 32mf		
C3	22021	1	capacitor, trimmer, 2.5mf - 32mf		
C4	22500	1	capacitor, ceramic, 27mf (N750), 10%		
C5	22014	1	capacitor, ceramic, 10mf (N750), 5% (violet, brown, black, black, green)		
C6	22021	1	capacitor, trimmer, 2.5mf - 32mf		
C7	22013	1	capacitor, ceramic, 22mf (N750), 2%		
C8	22020	1	capacitor, ceramic, 50mf (N750), 1% (violet, green, black, white, green)		
C9, 10	21573	2	capacitor, mica, .001mf, 1%, 200V		
C11	22021	1	capacitor, trimmer, 2.5mf - 32mf		
C12	22570	1	capacitor, ceramic, 12mf (N750), 5%		
C13	22020	1	capacitor, ceramic, 50mf (N750), 5% (violet, green, black, white, green)		
C14	22553	1	capacitor, disc, .002mf (2K or 2000mf) 50V, 1000V		
C15, 16	22509	2	capacitor, disc, .01mf (10K or 10,000mf) 50V, 500V		
C17	22537	1	capacitor, disc, 10mf, 10%, 500V		
C18, 19	22553	2	capacitor, disc, .001mf, 12K or 2000mf) 50V, 1000V		
C20, 21	22520	4	capacitor, disc, 2 x .005mf (5K or 5000mf) 500V		
C22	22509	1	capacitor, disc, 100mf, 10%, 500V		
C23	22500	1	capacitor, disc, .01mf, (10K or 10,000mf) 50V, 500V		
C24	24016	1	capacitor, elect., 3 x 20mf, 200V, 300V		

SYM. #	STOCK NO.	AM'T.	DESCRIPTION	SECTION #	PARTS LIST
			DIODES		
CR1, 2	93805	2	rectifier, 400 PIV		
			FUSE		
F1	91062	1	fuse, 1 Amp		
			NEON INDICATOR		
II	92605	1	bulb, neon, NE-3		
			JACKS		
J1	50022	1	jack, key		
J2	50014	1	jack, phone style		
			COILS		
L1	35080	1	coil, 70.5uh, inductor		
L2, 3	35094	2	resistor, 1mh, RF		
L4	35083	1	coil, 30uh		
L5	35081	1	coil, 7uh		
L6	34000	1	choke, 3h, filter		

STOCK NO.	AM'T.	DESCRIPTION
MISCELLANEOUS		
40011	4	fool, rubber
47002	1	spring
53851	1	knob, lever switch
53854	2	knob
53502	1	pointer, slide
57000	1	lim cord
58406	1	switch, insulated, 20
51006	2	plug, RCA phone
62101	4	strain relief
65004	4	binding, ceramic (Male)
65005	2	binding, ceramic (Female)
66007	1	assembly, drive shaft
66211	1	assembly, drum and disc
62319	1	plate, hexagonal
62534	2	padding, small, 1/2"
66596	1	disk cover
66608	1	window, plastic
66708	1	substrate
67301	2	shield, tube
66115	1	Instruction Manual
60271	1	Construction Manual

SYM #	STOCK NO.	AM'T	DESCRIPTION	MOUNTING HARDWARE		
SWITCHES				40000	70	nut, hex, No. 6-32
S1	60075	1	switch, rotary, ceramic	40001	2	nut, hex, 1/2"
S2	60075	1	switch, lever	40007	10	nut, hex, No. 4-40
				40015	1	nut, hex, 1/2"
TRANSFORMER				41000	22	screw, No. 6-32 x 1/4"
T1	20040	1	transformer, power	41001	1	screw, No. 6-32 x 3/4"
				41010	3	screw, No. 4-40 x 1/4"
				41035	11	screw, No. 6 self-tapping
				41045	4	screw, No. 6 self-tapping, brass
TERMINAL STRIPS				41000	6	screw, No. 6-32 x 5/16
TB1	54010	1	terminal board, 3 screw	41009	8	screw, No. 6-32 x 3/16, round head
TB2	54010	1	terminal strip, 1 post left with ground	41000	2	screw, No. 4-40 x 5/16
TB3	54010	1	terminal strip, 2 post right	42000	3	washer, lock, 3/8"
TB4	54009	1	terminal strip, 3 post, 2 right with ground	42001	3	washer, flat, 3/8"
TB5	54018	1	terminal strip, 4 post with ground	42002	28	washer, lock, No. 6
TB6	54016	1	terminal strip, 3 post left, upright	42003	2	washer, flat fibre, No. 6
				42007	10	washer, lock, No. 4
				42009	1	washer, rubber, 1/8"
TUBES				42505	2	pin, cover
V1	90030	1	tube, 6AV6	43000	1	lug, ground, No. 0
V2	90074	1	tube, 6AZ2	43002	1	knoboff, shoulder, 3/16"
V3	90074	1	tube, 6CB6	46008	2	lug, ground, No. 4
SOCKETS				SHEET METAL		
XV1	97000	1	socket, 7 pin miniature (top mount)	00101	1	panel, control (nomenclature)
XV2	97007	1	socket, 7 pin miniature (top mount)	01203	1	chassis
XV3	97022	1	socket, 7 pin miniature	01304	1	dial pan (scale plate)
XV4	97047	1	socket, 7 pin miniature (top mount)	01205	1	shield, cover
				01308	1	shield
				01267	1	bracket, left
				01268	1	bracket, right
				01910	1	bracket, capacitor
				01918	1	bracket, switch
				00002	1	frame
				00005	1	cabinet
RESISTORS						
R1	10800	1	resistor, 22K, 1/2W, 20% (red, red, black)			
R2	10420	1	resistor, 47K, 1/2W, 10% (yellow, violet, orange, silver)			
R3	10951	1	resistor, 8200, 2W, 10% (grey, red, red, silver)			
R4	10424	1	resistor, 22K, 1/2W, 10% (red, red, orange, silver)			
R5	10001	1	resistor, 470, 1W, 10% (yellow, violet, brown, silver)			
R6	10051	1	resistor, 22K, 1W, 10% (red, red, orange, silver)			
R7	10409	1	resistor, 10K, 1/2W, 10% (brown, black, orange, silver)			
R8	10430	1	resistor, 33K, 1/2W, 10% (orange, orange, orange, silver)			

Figure 4-2. Schematic Diagram for Model 732



NOTES

1. All resistors are in ohms, 1/2W, 10%, unless otherwise specified.
2. All capacitors are in uuf, 10%, unless otherwise specified.
3. M - Megohm (1,000,000).
4. "BAND" switch S1 shown in "OFF" Extreme counter-clockwise position.
5. "MODE" switch S2 shown in "SPOT" position.

K = Kiloohms (1,000)

VOLTAGE MEASUREMENT INSTRUCTIONS

- Voltages Measured to Ground with VTVM When:
1. FTNCTION switch is in "SPOT" position.
 2. BAND switch in 80M position.
 3. VFO tuned to 3.5Mc.

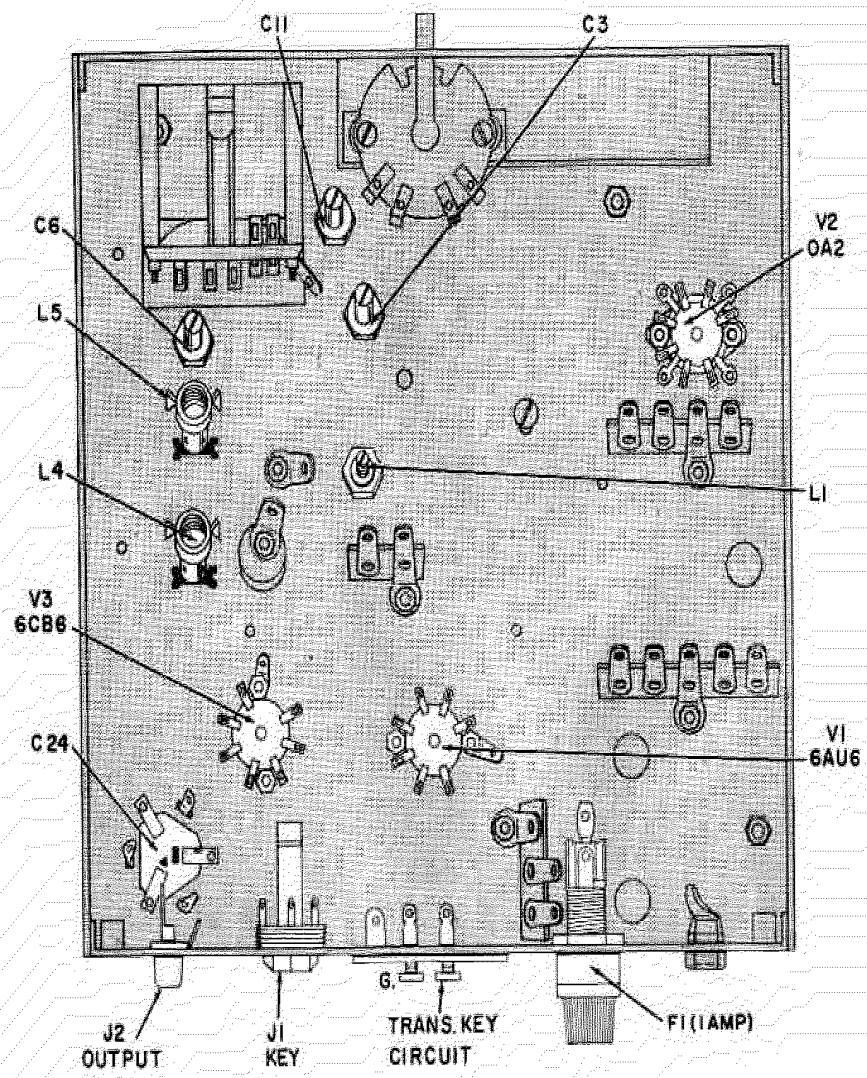


Figure 4-3 Bottom Chassis Layout